AMENDMENT TO SPECIFICATION

Please amend the paragraph beginning on Page 2, line 12 as follows:

The upper steel plate 6 is manufactured with oval holes 22 with conventional progressive punching equipment. The holes 22 are punched through the steel plate in lateral rows 22 in the pattern shown in Fig. 1 across a substantial portion of the steel plate except for the unpunched area 24. After the steel plate 6 is punched, it is de-burred and nickel-plated on its bottom to prevent any rust or oxidation developing between the plastic base 4 and the steel plate 6. The plate 6 is applied to the plastic base prior to the molding procedure. The plastic base is fabricated by molding in conventional molding machines and constructed with a 40 mm curvature, which in fact results in a flatter, straighter part coming out of the molding. Once the base is molded, then the flash (excess plastic material) is removed <u>from</u> [[for]] the top surface and from all four edges.